



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4882-1
Job Sheet 201964



Part No: D4882-1

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/19

Job Tracking No:

Due Date: 11/28/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV C SHEET 5 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	6 pcs	11/28/19	11/28/19	0.00	6.90	Doosan - 1		11/11/19
110	QC 2	6 pcs	11/28/19	11/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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120 QC 8	6 pcs	11/28/19	0.00 0.00	QC 2 - 65	SRD 14/11/24
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	VHJ DAS 68 9-89
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Outsource - 2 - NDT per QSI038	6 pcs	11/28/19		SKY002-VC	5
140 Packaging 2-1 - Receive - B4B	6 pcs	11/28/19	0.00 0.00	Packaging 2 - 1 - B4B	2019-11-27
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	DP NOV 29 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	

					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	6 pcs	11/28/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	JAN 08 2020 DAS 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	6 pcs	11/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	5/1/23 DAS 80
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	6 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21 ✓	21 JAN 10 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 100 - Doosan Lathe) i-TURN AS PER POLY F0096 REV: — DWG D4882-1 REV: — Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 140 - (Receive & Inspect for Damage & Mat'l Certs) 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location:) 170 - (QC21- Final Inspection - Work Order Release) 2. DESURE DAS 45 2019-11-25 9-89					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M17-4-H900-R0.750	17-4 SS H900 Round Bar 0.750"	2.4540 ft (.409 ea)	100-Doosan - 1	5201998	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M17-4-H900-R0.750	2	17	0	
Part Specifications					
Specifications could not be found.					

34.655

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
Completed By				Lead hand / Supervisor				QC / QA Coordinator			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045238



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045238
PO Date: 11/27/19
Due Date: 12/2/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201963	D4881-1	D4881 Rev C	Strut : Various STC's Outsource process - NDT per QSI038 4.1 ISSUE P/O C OF C IS REQUIRED	Firmed	-	12/2/19	6 pcs	0 pcs	6 pcs	\$29.6666/pcs	\$178.00
2	201964	D4882-1	D4882 Rev C	Strut : Various STC's Outsource process - NDT per QSI038 4.1 ISSUE P/O C OF C IS REQUIRED	Firmed	-	12/2/19	6 pcs	0 pcs	6 pcs	\$29.6666/pcs	\$178.00
3	201965	D4880-1	D4880 Rev C	Strut : Various STC's Outsource process - NDT per QSI038 4.1 ISSUE P/O C OF C IS REQUIRED	Firmed	-	12/2/19	6 pcs	0 pcs	6 pcs	\$29.6666/pcs	\$178.00
Grand Total:												\$534.00

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PURCHASE ORDER
POHB045238



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/28/19 2:34 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO42683	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB045238
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	

Task: **UNSCHEDULED**

Sequence: 1

Work Required:

CARRY OUT NDT ON :

(6) STRUT (6 PCS) , P/N# D4881-1 , J/S#201963

(6) STRUT (6 PCS) , P/N# D4882-1 , J/S#201964

(6) STRUT (6 PCS) , P/N# D4880-1 , J/S#201965

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NOV 29 2019

DART AEROSPACE LTD.

Action Taken:						Date:	Initial/Stamp:
MAGNETIC PARTICLES INSPECTION CARRIED OUT IAW ASTM E-1444M-16						NOV 28 2019	DOT-APP 310 53-89 EV
NO CRACK FOUND							
MAGBENCH S/N 208123 CAL DUE: 18-MAR-2020 POWDER 14A BATCH# MPO25403 CARRIER II BATCH# MPO25200 BLACK LIGHT# M-30812							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:
Name: **RICARDO VARGAS**ACA/SCA
Stamp
DOT-APP
310
53-89

Date:

NOV 28 2019